

Amendments to the Specification:

Please amend the paragraph starting at page 2, line 2 and ending at page 2, line 18 to read, as follows.

--The image forming apparatus described above necessarily rotates the intermediate transfer body for a number of times equal to the number of the colors of the overlapping toners to overlap the toner images, so that the productivity is not so high. As an image forming apparatus whose productivity is improved and whose size is not significantly large, an image forming apparatus exists in which plural photosensitive bodies are provided and in which two rotations of the intermediate transfer body make the toner images of the desired color number overlapped in the intermediate transfer body. This apparatus is of, a so-called, [[a]] two-pass system. Where, for example, images with overlapped four-color toners are formed, the image forming apparatus forms the toner images in which the four-color toners are overlapped by two rotations of the intermediate transfer body where formed with two photosensitive bodies and where the toner images of two-colors are carried on the intermediate transfer body at each rotation of the intermediate transfer body. That is, in this case, the apparatus ensures advantageously productivity twice to that of the image forming apparatus having a single photosensitive body.--

Please amend the paragraphs starting at page 3, line 13 and ending at page 3, line 20 to read, as follows.

--wherein a [[the]] toner image formed on said intermediate transfer body is transferred onto a transfer material after passing said first transfer position and said second transfer position again,

wherein said first transfer position is a position for transferring to said intermediate transfer body from a a ~~[[the]]~~ nearest image carrying means on a downstream side in a moving direction of said intermediate transfer body with respect to a position that the toner image is transferred from said intermediate transfer body to the transfer material,--

Please amend the paragraph starting at page 3, line 26 and ending at page 4, line 6 to read, as follows.

--wherein the following relationship formula is satisfied where a distance from said first transfer position to said second transfer position along the moving direction of said intermediate transfer body is denoted as Lab, a circumference ~~circumstance~~ of said intermediate transfer body in the moving direction is denoted as Lr, and a length of said toner image formed on said intermediate transfer body is denoted as Lm:

$$Lr - Lm > Lab.--$$

Please amend the paragraph starting at page 4, line 24 and ending at page 5, line 3 to read, as follows.

--wherein the following relationship formula is satisfied where a distance from said first transfer position to said second transfer position along the moving direction of said intermediate transfer body is denoted as Lab, a circumference ~~circumstance~~ of said intermediate transfer body in the moving direction is denoted as Lr, and a length of said toner image formed on said intermediate transfer body is denoted as Lm:

$$Lr - Lm \leq Lab, \text{ and--}$$

Please amend the paragraph starting at page 5, line 25 and ending at page 6, line 1 to read, as follows.

--Fig. 1 is for a first embodiment of the invention. The embodiment is described with reference to ~~along~~ the drawings.--

Please amend the paragraph starting at page 7, line 26 and ending at page 8, line 3 to read, as follows.

--Transfer remaining toner on the photosensitive drums 1a, 1b is cleaned up by the cleaning devices 7a, 7b having a blade means publicly known. Transfer remaining toner on the intermediate transfer belt 61 is also cleaned up by a fur brush ~~brush~~ cleaning device 67 movable closely to and away from the belt.--

Please amend the paragraph starting at page 13, line 8 and ending at page 13, line 14 to read, as follows.

--In this embodiment, there is an advantage that interference during a transfer operation from the image carrying means to the intermediate transfer body and that the toner image forming position is immobilized on the intermediate transfer belt. That is, the interference prevention during transfer as the main advantage of this invention can be achieved without particularly manipulating the forming position of the toner image on the intermediate transfer body.--

Please amend the paragraph starting at page 17, line 5 and ending at page 17, line 10 to read, as follows.

--The image production section C forms toner images to be overlapped with the toner images formed at the image production section A on the intermediate transfer belt 61, and the toner images formed at the image production section B are formed thereon. By two ~~twice~~ circulations, the toner images overlapping six-color toners are formed on the intermediate transfer belt 61.--